

# diamant/cbn industrie

**Schleifrollen für Innenschliff**  
*Wheels for internal grinding*

**TYPE 52**

**Profilschleifstifte**  
*Profile mandrels*

**TYPE 54**

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## TYPE 52 - Schleifrollen für Innenschliff Wheels for internal grinding

| D<br>(mm) | T<br>(mm) | U<br>(mm) | Standardkörnungen<br>Standard grit |
|-----------|-----------|-----------|------------------------------------|
| 10        | 5,0       | 5         |                                    |
| 10        | 10,0      | 10        |                                    |
| 12        | 10,0      | 10        |                                    |
| 15        | 10,0      | 8         | D/B 91                             |
| 15        | 12,0      | 10        | D/B 126                            |
| 20        | 12,0      | 10        | D/B 151                            |
| 30        | 12,0      | 10        | D/B 252                            |
| 30        | 17,0      | 15        |                                    |
| 40        | 12,0      | 10        |                                    |
| 50        | 17,0      | 15        |                                    |

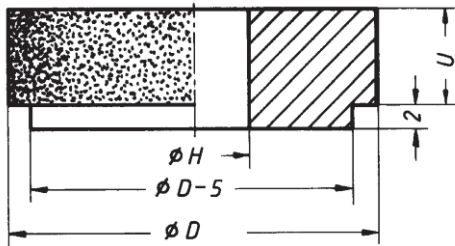
### INFO

Meßbund ab Durchmesser  $D = 15 \text{ mm}$   
Measuring rim from diameter  $D = 15 \text{ mm}$

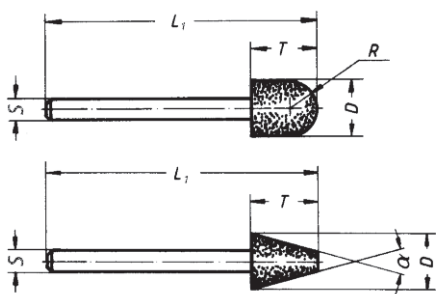
Andere Abmessungen **auf Anfrage**  
Other dimensions **available on request**

### TOLERANZEN, TOLERANCES

Bohrung, bore H7  
Durchmesser, diameter  $\pm 0,05 \text{ mm}$



## TYPE 54 - Profilschleifstifte Profile mandrels

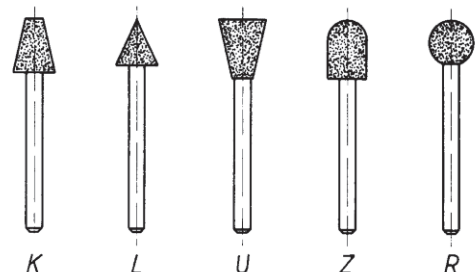


### INFO

Bei Bestellung bitte angeben: Form-Kennbuchstabe,  
Kopfabmessungen, Schaftabmessungen.

Please quote when ordering: form identification letter,  
head dimensions, shank dimensions.

**Certified quality:**  
DIN EN ISO 9001:2008



# diamant/cbn industrie



**Marke D+Z**

*D+Z trade mark*

**D+Z Schleifrollen**

*D+Z Grinding wheels*

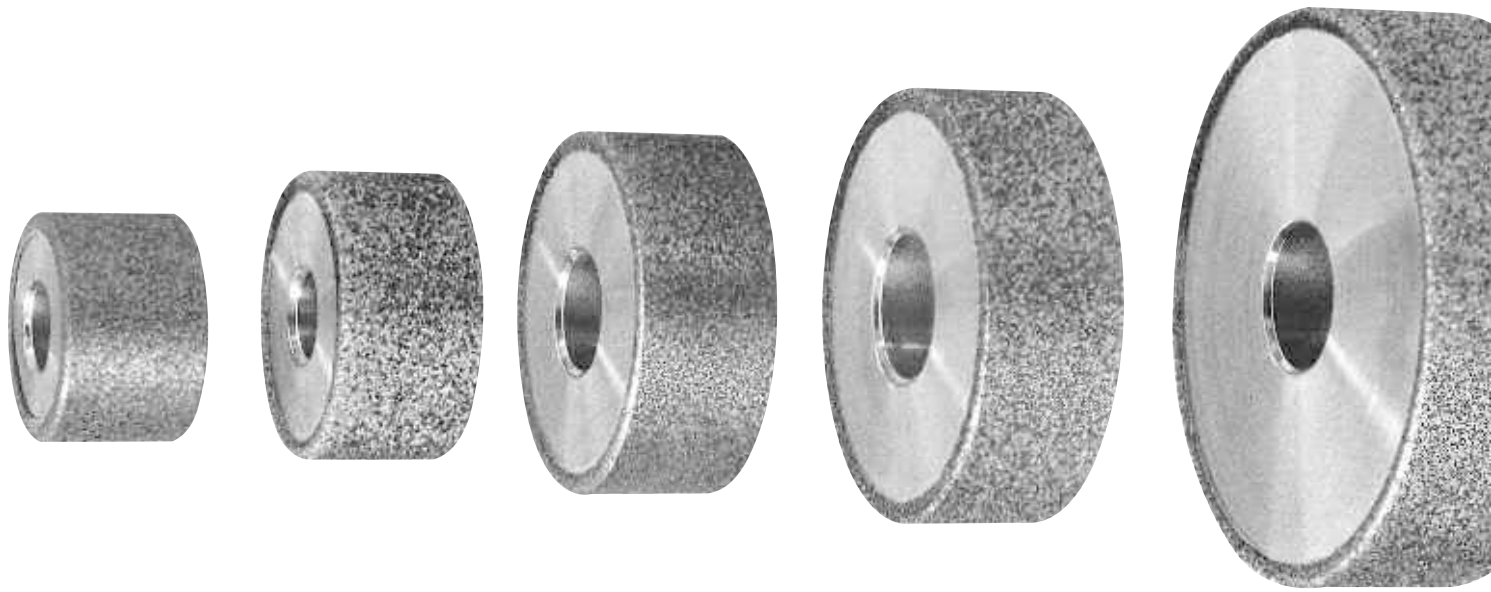
**TYPE 52**

**Diamant und CBN (Cuboron 1000®)**

*Diamond and CBN (Cuboron 1000®)*

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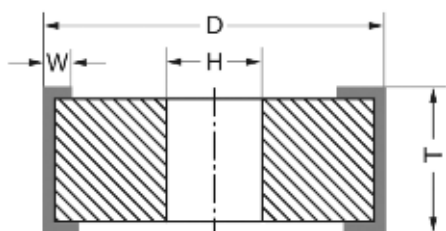




## TYPE 52 - Schleifrollen / Grinding wheels

| Bestell-Nr.<br>FIS<br>Order-No. | Bestell-Nr.<br>D+Z<br>Order-No. | D<br>mm | T<br>mm | H<br>mm | W<br>mm | Diamant- und CBN-(Cuboron 1000®) Korngrößen<br>diamond and CBN (Cuboron 1000®) grit sizes |      |      |      |      |
|---------------------------------|---------------------------------|---------|---------|---------|---------|---|------|------|------|------|
|                                 |                                 |         |         |         |         | D107  | D181 | B107 | B151 | B251 |
| ID5211610                       | 6916                            | 16      | 10      | 6       | 2       | O   | O    |      |      |      |
| ID5212010                       | 6920                            | 20      | 10      | 6       | 2       | O   | O    |      |      |      |
| ID5212510                       | 6925                            | 25      | 10      | 8       | 2       | O   | O    |      |      |      |
| ID5213010                       | 6930                            | 30      | 10      | 10      | 2       | O   | O    |      |      |      |
| ID5214012                       | 6940                            | 40      | 12      | 10      | 2       | O   | O    |      |      |      |
| ID5215012                       | 6950                            | 50      | 12      | 13      | 2       | O   | O    |      |      |      |
| ID5211610                       | 7016                            | 16      | 10      | 6       | 2       |   |      | O    | O    | O    |
| ID5212010                       | 7020                            | 20      | 10      | 6       | 2       |   |      | O    | O    | O    |
| ID5212510                       | 7025                            | 25      | 10      | 8       | 2       |   |      | O    | O    | O    |
| ID5213010                       | 7030                            | 30      | 10      | 10      | 2       |   |      | O    | O    | O    |
| ID5214012                       | 7040                            | 40      | 12      | 10      | 2       |   |      | O    | O    | O    |
| ID5215012                       | 7050                            | 50      | 12      | 13      | 2       |   |      | O    | O    | O    |

O = Standardabmessung / O = standard dimension



### INFO

Standardkörnungen, *standard grit* D107 D181 B107 B151 B251  
 Körnungs-Code, *grit-code* [./2] [./3] [./5] [./6] [./7]

### TOLERANZEN, TOLERANCES

Bohrung, *bore* H7  
 Durchmesser, *diameter* ± 0,05 mm

**Certified quality:**  
 DIN EN ISO 9001:2008