

# diamant/cbn industrie

**Schleifrollen für Innenschliff**  
*Wheels for internal grinding*

**TYPE 52**

**Profilschleifstifte**  
*Profile mandrels*

**TYPE 54**

**Finzler, Schrock & Kimmel GmbH**  
Arzbacher Straße 55-57  
D-56130 Bad Ems  
Tel.: +49 (0) 26 03 / 9 60 30  
Fax: +49 (0) 26 03 / 9 60 3-70  
e-Mail: [industrie@fis-online.com](mailto:industrie@fis-online.com)  
Internet: [www.fis-online.com](http://www.fis-online.com)



## TYPE 52 - Schleifrollen für Innenschliff Wheels for internal grinding

D (mm)	T (mm)	U (mm)	Standardkörnungen Standard grit
10	5,0	5	
10	10,0	10	
12	10,0	10	
15	10,0	8	D/B 91
15	12,0	10	D/B 126
20	12,0	10	D/B 151
30	12,0	10	D/B 252
30	17,0	15	
40	12,0	10	
50	17,0	15	

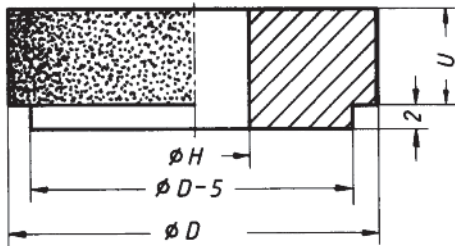
### INFO

Meßbund ab Durchmesser  $D = 15 \text{ mm}$   
Measuring rim from diameter  $D = 15 \text{ mm}$

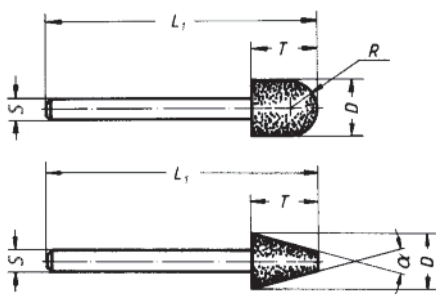
Andere Abmessungen **auf Anfrage**  
Other dimensions **available on request**

### TOLERANZEN, TOLERANCES

Bohrung, bore H7  
Durchmesser, diameter  $\pm 0,05 \text{ mm}$



## TYPE 54 - Profilschleifstifte Profile mandrels

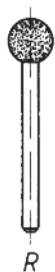


### INFO

Bei Bestellung bitte angeben: Form-Kennbuchstabe,  
Kopfabmessungen, Schaftabmessungen.

Please quote when ordering: form identification letter,  
head dimensions, shank dimensions.

**Certified quality:**  
DIN EN ISO 9001:2008



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**Marke D+Z**

*D+Z trade mark*

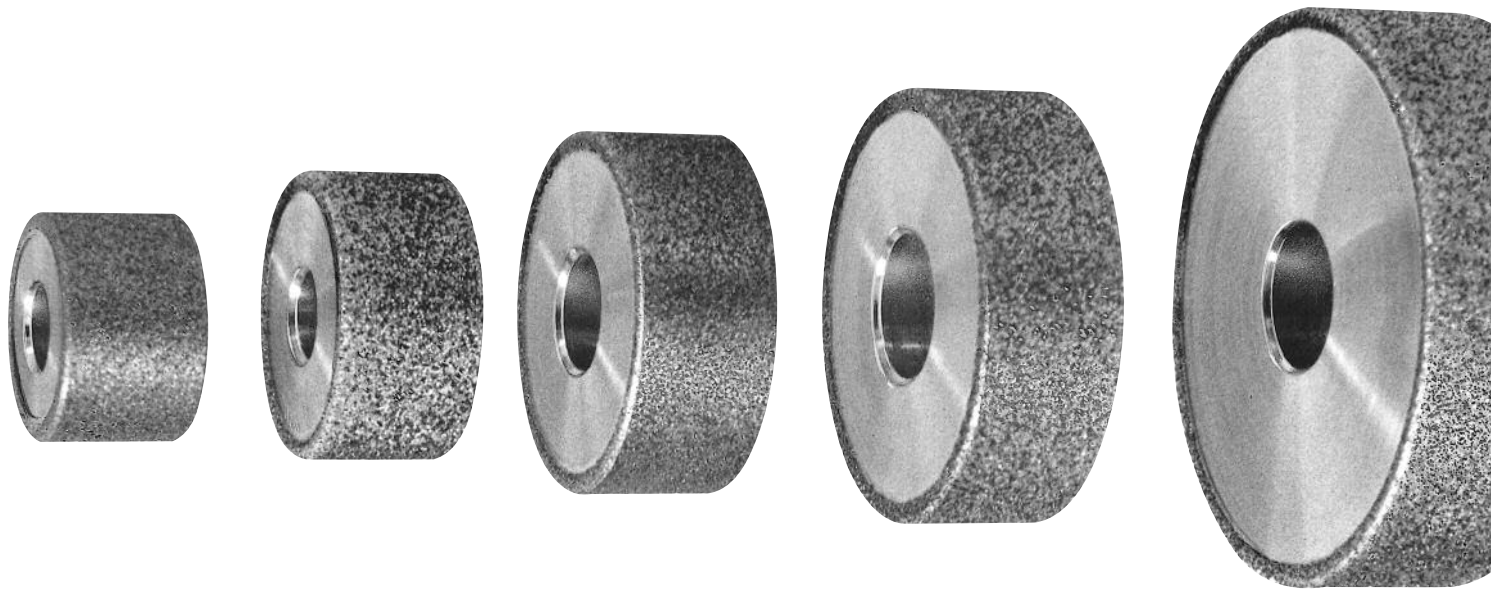
**D+Z Schleifrollen**  
*D+Z Grinding wheels*

**TYPE 52**

**Diamant und CBN (Cuboron 1000®)**  
*Diamond and CBN (Cuboron 1000®)*

**Finzler, Schrock & Kimmel GmbH**  
Arzbacher Straße 55-57  
D-56130 Bad Ems  
Tel.: +49 (0) 26 03 / 9 60 30  
Fax: +49 (0) 26 03 / 9 60 3-70  
e-Mail: [industrie@fis-online.com](mailto:industrie@fis-online.com)  
Internet: [www.fis-online.com](http://www.fis-online.com)





## TYPE 52 - Schleifrollen / Grinding wheels

Bestell-Nr. FIS Order-No.	Bestell-Nr. D+Z Order-No.	D mm	T mm	H mm	W mm	Diamant- und CBN-(Cuboron 1000®) Korngrößen diamond and CBN (Cuboron 1000®) grit sizes				
						D107	D181	B107	B151	B251
ID5211610	6916	16	10	6	2	O	O			
ID5212010	6920	20	10	6	2	O	O			
ID5212510	6925	25	10	8	2	O	O			
ID5213010	6930	30	10	10	2	O	O			
ID5214012	6940	40	12	10	2	O	O			
ID5215012	6950	50	12	13	2	O	O			
ID5211610	7016	16	10	6	2			O	O	O
ID5212010	7020	20	10	6	2			O	O	O
ID5212510	7025	25	10	8	2			O	O	O
ID5213010	7030	30	10	10	2			O	O	O
ID5214012	7040	40	12	10	2			O	O	O
ID5215012	7050	50	12	13	2			O	O	O

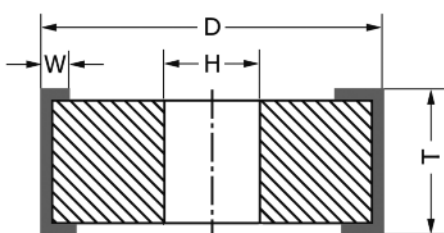
O = Standardabmessung / O = standard dimension

### INFO

Standardkörnungen, standard grit D107 D181 B107 B151 B251  
Körnungs-Code, grit-code [./2] [./3] [./5] [./6] [./7]

### TOLERANZEN, TOLERANCES

Bohrung, bore H7  
Durchmesser, diameter  $\pm 0,05$  mm



**Certified quality:**  
DIN EN ISO 9001:2008