

# diamant/cbn industrie

**Schleifrollen für Innenschliff**  
*Wheels for internal grinding*

**TYPE 52**

**Profilschleifstifte**  
*Profile mandrels*

**TYPE 54**

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## TYPE 52 - Schleifrollen für Innenschliff Wheels for internal grinding

D (mm)	T (mm)	U (mm)	Standardkörnungen Standard grit
10	5,0	5	
10	10,0	10	
12	10,0	10	
15	10,0	8	D/B 91
15	12,0	10	D/B 126
20	12,0	10	D/B 151
30	12,0	10	D/B 252
30	17,0	15	
40	12,0	10	
50	17,0	15	

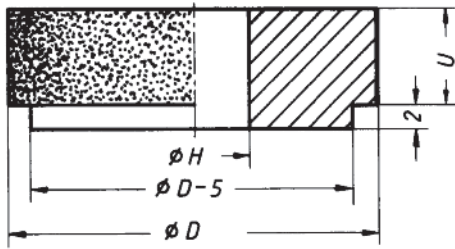
### INFO

Meßbund ab Durchmesser  $D = 15 \text{ mm}$   
Measuring rim from diameter  $D = 15 \text{ mm}$

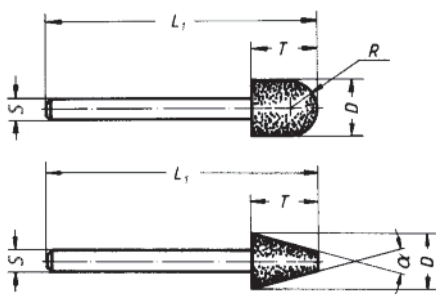
Andere Abmessungen **auf Anfrage**  
Other dimensions **available on request**

### TOLERANZEN, TOLERANCES

Bohrung, bore H7  
Durchmesser, diameter  $\pm 0,05 \text{ mm}$



## TYPE 54 - Profilschleifstifte Profile mandrels



### INFO

Bei Bestellung bitte angeben: Form-Kennbuchstabe,  
Kopfabmessungen, Schaftabmessungen.

Please quote when ordering: form identification letter,  
head dimensions, shank dimensions.

**Certified quality:**  
DIN EN ISO 9001:2015

